ROLLON®

Linear Evolution

Curviline

Product explanation

Curviline are curvilinear rails for constant and variable radii

Fig. 1

Curviline is the name of the curvilinear rail product family that is used for all non-linear special movements. Rails with constant or variable radii may be specified according to customer requirements, resulting in a highly flexible, economical solution. Curviline is available in two rail widths.
The use of standard radii is recommended. All non-standard rail layouts and radii are possible as custom products, however extra lead time may result.

The most important characteristics:

- Straight and curved sections in one continuos rail is possible
- Sliders with four rollers arranged in pairs maintain the preload over the entire rail length
- Custom production according to customer requirements
- Also available in stainless steel

Preferred areas of application of the Curviline product family:

- Packaging machines
- Railway car interior doors
- Special extensions
- Shipbuilding (interior doors)
- Food industry

Constant radii

The layout of CKR guide rails corresponds to a partial section of a complete circle.

Fig. 2

Variable radii

CVR curvilinear rail is a combination of variable radii and straight partial pieces.

Fig. 3

Slider

The carriage maintains the desired preload over the entire rail layout. Moving roller mountings, and the paired application of concentric and eccentric rollers', ensures uniform running even with a complex rail layout.

Fig. 4

Technical data

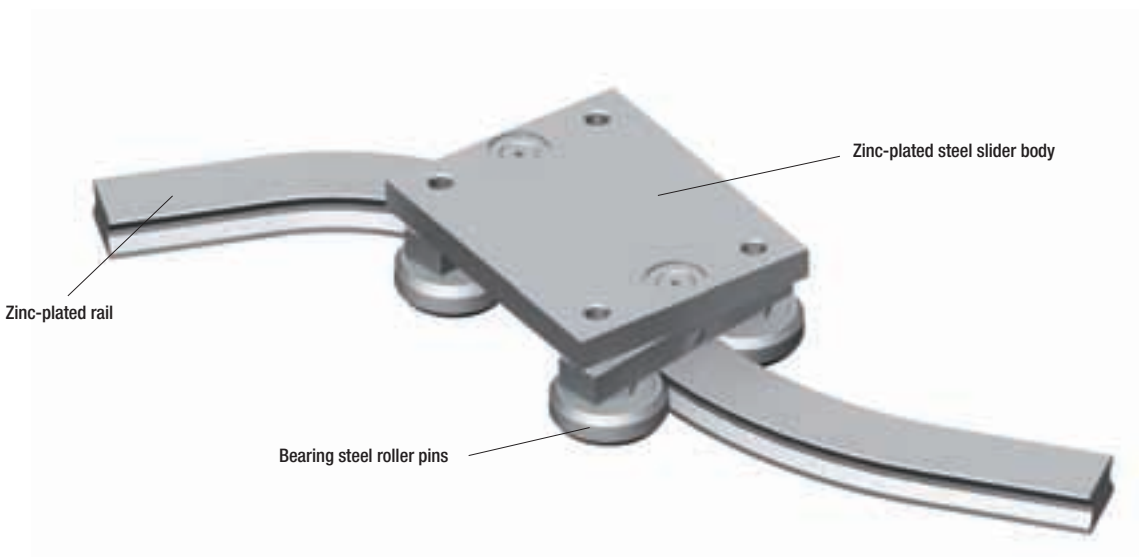


Fig. 5

Performance characteristics:

- Available rail widths: CKR01/CVR01: 16.5 mm (0.65 in) and CKR05/CVR05: 23 mm (0.91 in)
- Max. slider operating speed on the rail: 1.5 m/s (59 in/s) (depending on application)
- Max. acceleration: 2 m/s² (78 in/s²) (depending on application)
- Max. effective length of the rail: 3,240 mm (127.56 in)
- Max. traverse: CCT08: 3,170 mm (124.8 in) and CCT11: 3,140 mm (123.62 in)
- Minimum radius for both sizes: 120 mm (4.72 in). For non-standard radii, please contact Rollon Technical Support
- Radius tolerance +/- 0.5 mm (0.02 in), angle tolerance +/- 1°
- Temperature range: -30 °C to +80 °C (-22 °F to +176 °F)
- Rail and runner electrolytic zinc-plated and passivated (Rollon Aloy); increased anticorrosive protection on request (see pg. CL-10 Anticorrosive protection)
- Rail material: C43, AISI316L for the stainless steel version
- Slider body material: Fe360, AISI316L for the stainless steel version
- Radial ball bearing roller material: 100Cr6, AISI440 for the stainless steel version
- Rollers are lubricated for life

Remarks:

- With a simple adjustment of the eccentric roller (markings on bottom of roller), the slider can be set with no clearance, or with desired preload
- The recommended hole pitch is 80 mm (3.15 in) on the extended length
- Please indicate the precise rail shape and the desired hole pattern in a drawing
- Indicate if the design is a right or left version when ordering
- Joined rails are not recommended. For more information please contact Rollon Technical Support
- Resulting moment loads must be absorbed through the use of two sliders. For more information please contact Rollon Technical Support

Load capacities

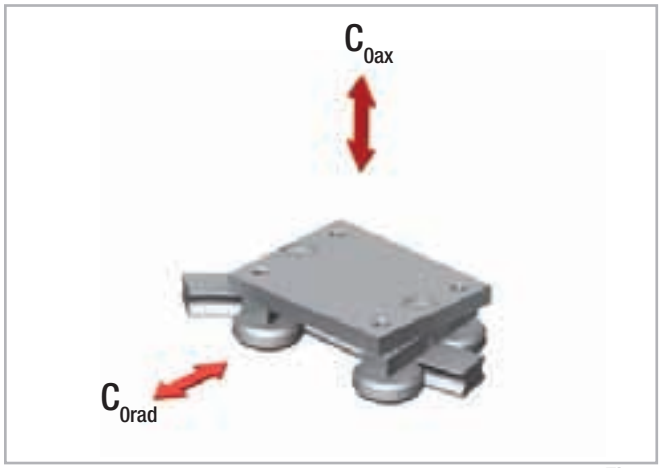


Fig. 6

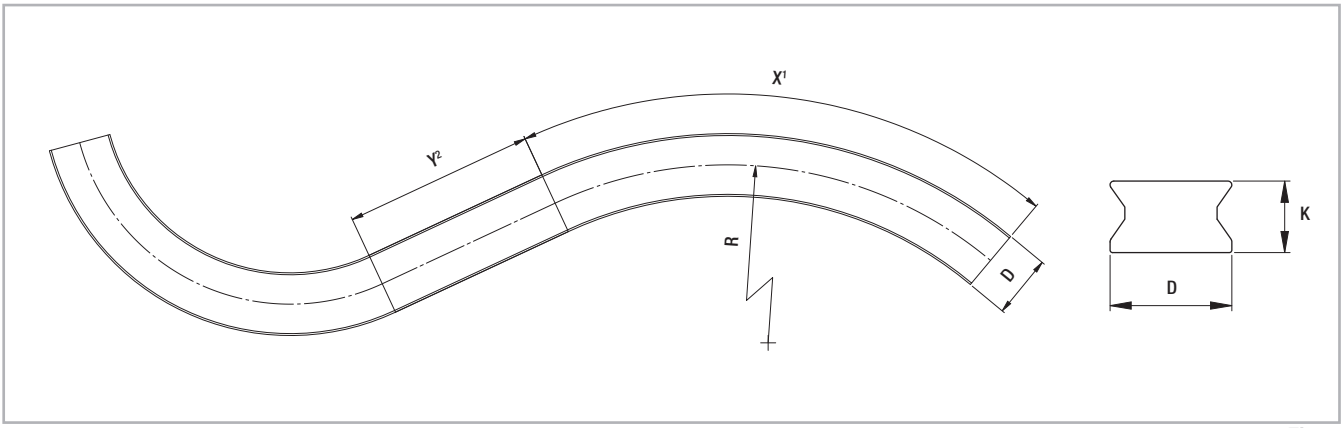
Slider type	C_{0ax} [N]	C_{0rad} [N]
CCT08	400	570
CCT11	1130	1615

Resulting moment loads must be absorbed through the use of two sliders

Tab. 1

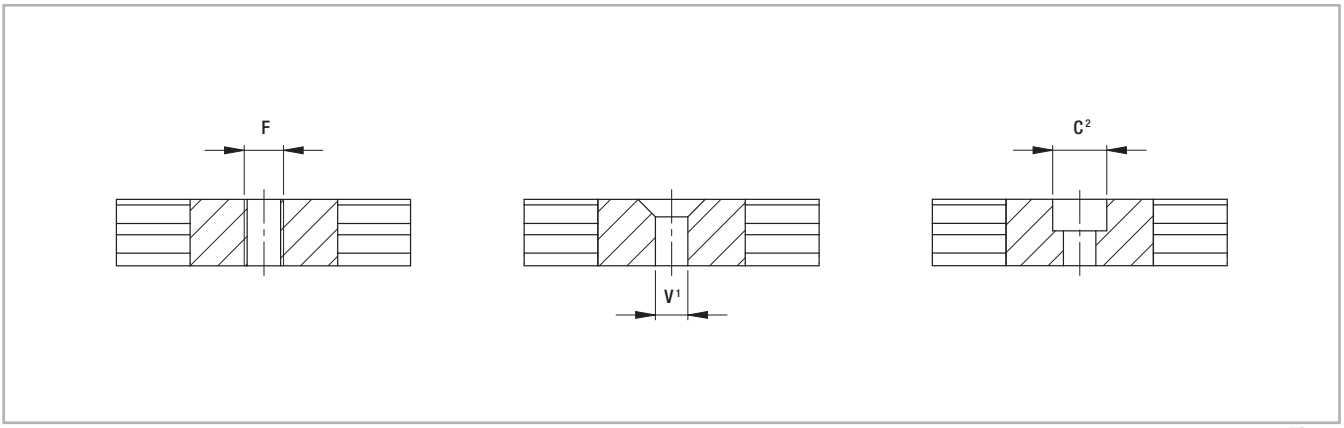
Product dimensions

Constant / variable radii rails



[1] The max. angle (X) is dependent on the radius
[2] For curvilinear rails with variable radii, Y must be at least 70 mm

Fig. 7



[1] Fixing holes (V) for countersunk head screws according to DIN 7991
[2] Fixing holes (C) for socket cap screws according to DIN 912

Fig. 8

Type	D [mm]	K [mm]	F	C	V	X	Standard radii [mm]	Y [mm]	Weight [kg/m]
CKR01 CVR01	16.5	10	up to M6	up to M5	up to M5	dependent on radius	150 - 200 - 250 - 300 - 400 - 500 - 600 - 700 - 800 - 900 - 1000	min. 70	1.2
CKR05 CVR05	23	13.5	up to M8	up to M6	up to M6				2.2

Tab. 2

Please indicate the precise rail layout and the desired hole pattern in a drawing. We recommend 80 mm (3.15 in) on the extended length as a gage for the hole pattern.

Non-standard radii are possible as special products. For more information on rail layouts, radii and hole patterns, please contact Rollon Technical Support.

Slider

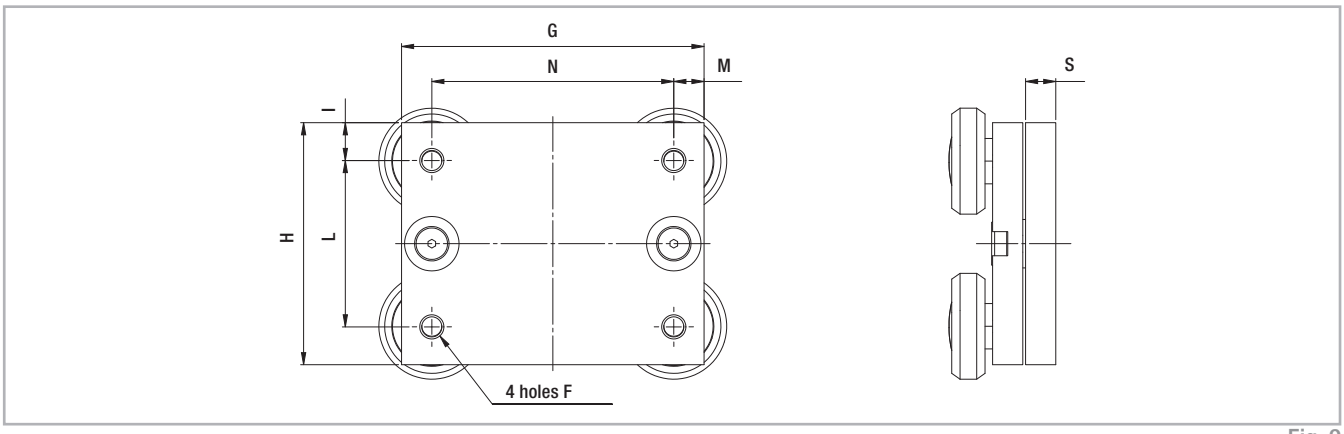


Fig. 9

Type	G [mm]	H [mm]	I [mm]	L [mm]	M [mm]	N [mm]	S [mm]	F	Weight [kg]
CCT08	70	50	10	30	10	50	10	M5	0.45
CCT11	100	80	12.5	55	10	80	10	M8	1.1

Tab. 3

Mounted sliders and rails

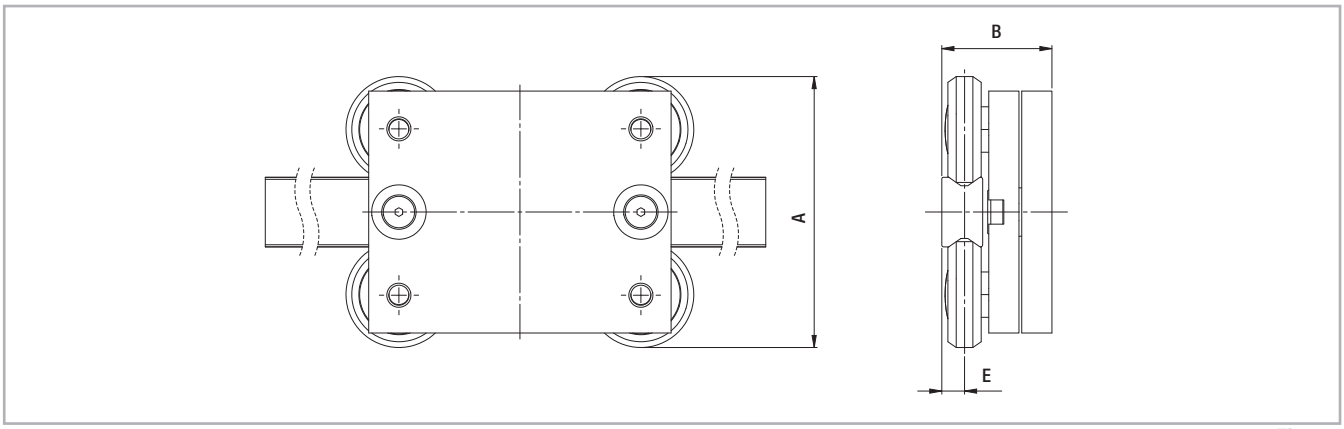


Fig. 10

Configuration	A [mm]	B [mm]	E [mm]
CKR01-CCT08 CVR01-CCT08	60	32.3	5.7
CKR05-CCT11 CVR05-CCT11	89.5	36.4	7.5

Tab. 4

Technical instructions

Anticorrosive protection

The Curviline product family comes standard with electrolytic zinc plating with passivation (RolonAloy) for anitcorrosion protection. If increased anticorrosive protection is required, application-specific surface treatments are available on request, e.g. as nickel-plated design with FDA approval for use in the food industry. The Curviline series is also available in stainless steel. For more information, please contact Rollon Technical Support.

Lubrication

Roller lubrication

All rollers of the Curviline product family are lubricated for life.

Lubrication of the raceways

The guides must be lubricated before being put into operation. Recommended lubrication intervals are heavily dependent upon the ambient conditions, speed and temperature. Under normal conditions, lubrication is recommended after 100 km operational performance or after an operating period of six months. In critical application cases the interval should be shorter. Please clean the raceways carefully before lubrication.
We recommend a roller bearing lubricant with a lithium base of average consistency as a lubricant.

Proper lubrication during normal conditions:

- reduces friction
- reduces wear
- reduces the load of the contact surfaces through elastic deformations
- reduces running noise
- increases quiet running

Different lubricants for special applications are available upon request. Example: Lubricant with FDA approval for use in the food industry.
For more information, please contact Rollon Technical Support.

Setting the preload

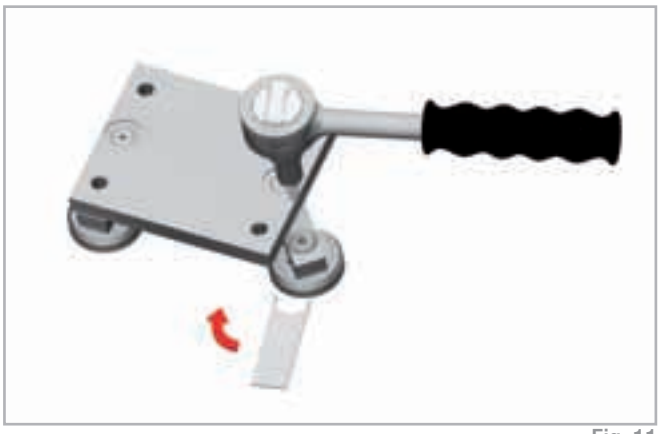


Fig. 11

If the curvilinear rails are delivered as a system, the sliders are already set with no clearance. In this case the fixing screws are secured with Loctite® at the factory.

If delivered separately, or if the sliders should be installed in another track, the eccentric roller pins must be readjusted. Important: The fixing screws must be additionally glued against loosening. The following points must also be observed:

- Wipe the raceways of any dirt and debris.
- Slightly loosen the fixing screws of the roller mounting.
  The eccentric roller pins are marked on the bottom.
- Position the slider(s) at the ends of the rail.
- The special flat key provided is inserted from the side onto the hexagonal of the roller to be set (see fig. 11).

Type	Tightening torque [Nm]
CCT08	7
CCT11	12

Tab. 5

- By turning the flat key clockwise the roller is pressed against the raceway and thus reduces the clearance. Observe that with increasing preload, the friction is also increased and thus the service life reduced.
- Hold the roller pin with the adjustment key in the desired position and carefully tighten the fixing screw. The exact tightening torque will be checked later.
- Move the slider on the rail and check the preload over the entire length of the rail. It should move easily and the slider should not have play at any location of the rail.
- Now tighten the fixing screws with the specified tightening torque (see tab. 5), while the flat key holds the angle adjustment of the pin. A special thread in the roller pin secures the set position.

Ordering key

Constant radius rail / slider system

CKR01	**85°**	**600**	**890**	**/2/**	**CCT08**	**NIC**	**R**	
							Right or left version	
						Expanded surface protection if deviation from Standard *see pg. CL-8 Anticorrosion protection*		
					Slider type	*see pg. CL-7, tab. 3*		
				Number of sliders				
			Rails extended length					
		Radius	*see pg. CL-6, tab. 2*					
	Angle							
Rail type	*see pg. CL-6, tab. 2*							

Ordering example: CKR01-085°-0600-0890/2/CCT08-NIC-R

Note: Information for right and left side installation and for expanded surface protection is only necessary if required

Notes on ordering: Rail lengths and radii always are indicated with four digits, angles always with three digits and a zero as prefix

Exact specifications (angle, radius, hole pattern, etc.) must be represented in a drawing

Variable radius rail / slider system

CVR01	**39°**	**200**	**//23°**	**400**	**297**	**/2/**	**CCT08**	**NIC**	**R**
									Right or left version
								Expanded surface protection if deviation from Standard *see pg. CL-8 Anticorrosion protection*	
							Slider type	*see pg. CL-7, tab. 3*	
						Number of sliders			
					Rails extended length				
				Radius	*see pg. CL-6, tab. 2*				
			Angle						
		Radius	*see pg. CL-6, tab. 2*						
	Angle								
Rail type	*see pg. CL-6, tab. 2*								

Ordering example: CVR01-039°-0200//023°-0400-0297/2/CCT08-NIC-R

Note: Data for angles and respective radii are in sequential order

Note: Information for right and left side installation and for expanded surface protection is only necessary if required

Notes on ordering: Rail lengths and radii always are indicated with four digits, angles always with three digits and a zero as prefix

Exact specifications (layout, angle, radius, hole pattern, etc.) must be represented in a drawing

Constant radius rails

CKR01	**120°**	**600**	**1152**	**NIC**	**R**
					Right or left version
				Expanded surface protection if deviation from Standard	
				see pg. CL-8 Anticorrosion protection	
			Rails extended length		
		Radius	*see pg. CL-6, tab. 2*		
	Angle				
Rail type	*see pg. CL-6, tab. 2*				

Ordering example: CKR01-120°-0600-1152-NIC-R

Note: Information for right and left side installation and for expanded surface protection is only necessary if required

Notes on ordering: Rail lengths and radii always are indicated with four digits, angles always with three digits and a zero as prefix

Exact specifications (angle, radius, hole pattern, etc.) must be represented in a drawing

Variable radius rails

CVR01	**39°**	**200**	**//23°**	**400**	**297**	**NIC**	**R**
							Right or left version
						Expanded surface protection if deviation from Standard	
						see pg. CL-8 Anticorrosion protection	
					Rails extended length		
				Radius	*see pg. CL-6, tab. 2*		
			Angle				
		Radius	see *pg. CL-6, tab. 2*				
	Angle						
Rail type	see *pg. CL-6, tab. 2*						

Ordering example: CVR01-039°-0200//023°-0400-0297-NIC-R

Note: Data for various angles and respective radii are in sequential order

Note: Information for right and left side installation and for expanded surface protection is only necessary if required

Notes on ordering: Rail lengths and radii always are indicated with four digits, angles always with three digits and a zero as prefix

Exact specifications (layout, angle, radius, hole pattern, etc.) must be represented in a drawing

Slider

CCT08	**NIC**	
	Expanded surface protection if deviation from Standard	*see pg. CL-8 Anticorrosion protection*
Slider type	*see pg. CL-7, tab. 3*	

Ordering example: CCT08-NIC

Note: Information for expanded surface protection are only necessary when needed