

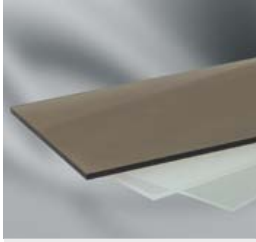


PANEL ELEMENTS

10

- Closed Panels
- Transparent Panels
- Non-Transparent Panels
- Mesh Panels
- Accessories for Panel Elements

Panel elements
Products in this section



Acrylic Glass

- Available in transparent, tinted and frosted versions
- Excellent dimensional stability

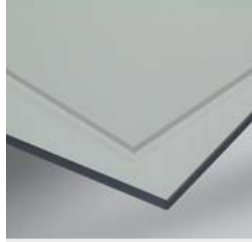
☰ 297



Polycarbonate

- Maximum protection for man and machine
- Impact-proof and available in clear and tinted versions

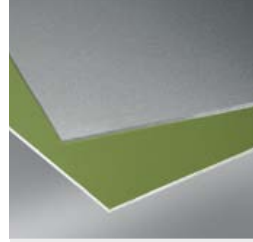
☰ 299



PET-G

- Transparent and deformation-free
- Impact-proof and the best optical properties

☰ 301



Sheet Material Al

- Stable and durable
- Available in two surface finishes

☰ 302



Compound Material Al

- Lightweight and insulating
- Anodized sheets with a PE core

☰ 302



Compound Material St

- Steel with a white plastic coating, suitable for use with magnets

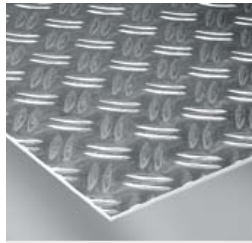
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Plastics

- For surfaces and panelling that have to take a lot of punishment
- Wear resistant and resistant to impacts
- Also available in ESD-safe version

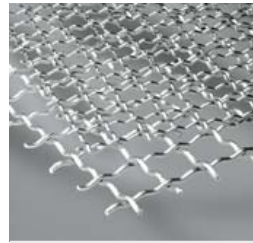
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Chequer Sheet

- Stable and non-slip
- For steps and platforms

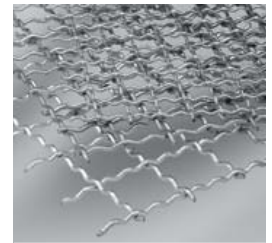
☰ 307



Corrugated Mesh Al

- For lightweight guards and enclosures
- Particularly easy to machine

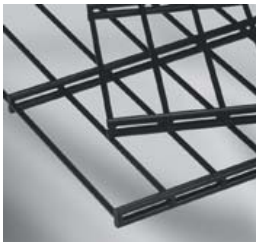
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Corrugated Mesh St

- For high-strength fixtures
- Available in three mesh widths

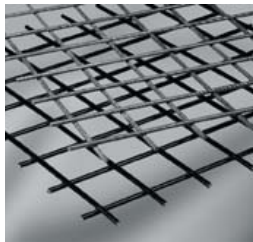
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Dual-Rod Mesh

- Stable even without a frame
- Two mesh widths available

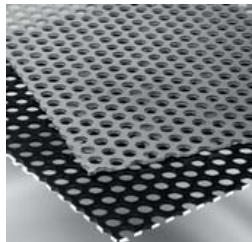
☰ 310



Steel Mesh

- Welded wires ensure exceptional stability
- Can be inserted directly into the profile groove

☰ 312



Perforated Sheet

- Stylish and air-permeable
- Suitable as screening and ventilation covering

☰ 313



Sound-Insulating Material

- Create a peaceful environment in offices and production halls
- For partitions in open-plan offices or as a panel element in hoods and enclosures

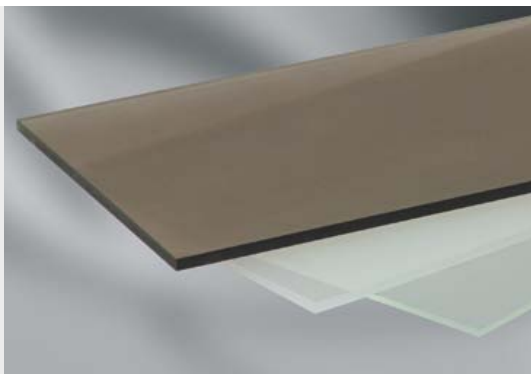
☰ 314



Edge Profile S3 Al

- Attractive finish
- Covering for sharp cut edges

☰ 315



Acrylic Glass

- Available in transparent, tinted and frosted versions
- Excellent dimensional stability

Cast acrylic glass with scratch-resistant surface is suitable for doors and casings. The panels can be polished to a high gloss.

Acrylic Glass XT in extruded quality has slightly lower mechanical and thermal load bearing capabilities and optical characteristics than cast panels. But in many applications, it can represent a cost-effective alternative.

Whether double-frosted, tinted, opal-white or glass-look, Acrylic Glass is ideal for use as translucent partitions designed to restrict visibility and for the stylish design of wall and ceiling elements. It exhibits excellent dimensional stability at higher temperatures coupled with good light diffusion and transmission characteristics, which also make it ideal for light boxes and backlit advertising areas.

| Property | Value | Test Standard |
|--|--------------------------------------|---------------|
| Density | 1.19 g/cm ³ | ISO 1183 |
| Water absorption | 30 mg | ISO 62 |
| Tensile strength | 82 N/mm ² | ISO 527 |
| Elongation at tear | 5.6 % | ISO 527 |
| Modulus of elasticity in tension | 3300 N/mm ² | ISO 527 |
| Impact resistance (without notch) | 2 kJ/m ² | ISO 179 |
| Vicat softening temperature | 110 °C | ISO 306 |
| Coefficient of thermal expansion | 70 x10 ⁻⁶ K ⁻¹ | DIN 52612 |
| Construction material class | B 2 | DIN 4102 |
| Refractive index | 1.49 n _D 20 | ISO 489 |
| Luminous transmission index clear / tinted | 93.7% / 41% | DIN 5036-T3 |
| Surface resistance | 10 ¹⁴ Ohm | DIN 53482 |

Materials used in all the following products:

PMMA

Acrylic Glass 4mm XT

Panel dimensions approx. 3050x2050 mm

Thickness tolerance ± 5%

m = 4.60 kg/m²

clear, cut-off max. 3020x2020 mm 0.0.492.09

clear, 1 pce. panel dimensions. max. 3050x2050 mm 0.0.492.05

Acrylic Glass 5mm XT

Panel dimensions approx. 3050x2050 mm

Thickness tolerance ± 5%

m = 5.75 kg/m²

clear, cut-off max. 3020x2020 mm 0.0.492.16

clear, 1 pce. panel dimensions. max. 3050x2050 mm 0.0.492.15

Acrylic Glass 2mm

Panel dimensions approx. 3050x2030 mm

Thickness tolerance ± 10%

m = 2.30 kg/m²

clear, cut-off max. 3020x2000 mm 0.0.476.21

clear, 1 pce. panel dimensions. max. 3050x2030 mm 0.0.476.13

Acrylic Glass 5mm

Panel dimensions approx. 3050x2030 mm

 Thickness tolerance $\pm 10\%$
 $m = 5.90 \text{ kg/m}^2$

| | |
|--|------------|
| clear, cut-off max. 3020x2000 mm | 0.0.428.21 |
| clear, 1 pce. panel dimensions. max. 3050x2030 mm | 0.0.457.06 |
| tinted, cut-off max. 3020x2000 mm | 0.0.388.97 |
| tinted, 1 pce. panel dimensions. max. 3050x2030 mm | 0.0.404.79 |

Acrylic Glass 8mm

Panel dimensions approx. 3000x2000 mm

 Thickness tolerance $\pm 10\%$
 $m = 9.44 \text{ kg/m}^2$

| | |
|--|------------|
| clear, cut-off max. 2970x1970 mm | 0.0.428.22 |
| clear, 1 pce. panel dimensions. max. 3000x2000 mm | 0.0.457.07 |
| tinted, cut-off max. 2970x1970 mm | 0.0.026.46 |
| tinted, 1 pce. panel dimensions. max. 3000x2000 mm | 0.0.404.74 |

Acrylic Glass 4mm double-frosted

Panel dimensions approx. 3050x2030 mm

 Thickness tolerance $\pm 10\%$
 $m = 4.60 \text{ kg/m}^2$

| | |
|--|------------|
| opal-white, cut-off max. 3020x2000 mm | 0.0.492.36 |
| opal-white, 1 pce. panel dimensions. max. 3050x2030 mm | 0.0.492.35 |
| tinted, cut-off max. 3020x2000 mm | 0.0.492.40 |
| tinted, 1 pce. panel dimensions. max. 3050x2030 mm | 0.0.492.39 |
| glass-look, cut-off max. 3020x2000 mm | 0.0.492.38 |
| glass-look, 1 pce. panel dimensions. max. 3050x2030 mm | 0.0.492.37 |



Polycarbonate

Maximum protection for man and machine

- Impact-proof and exceptionally safe
- Available in clear and tinted versions

Polycarbonate is impact resistant and is therefore ideal for use as a panel element for cost-effective enclosures, even in relatively small thicknesses. Its high strength and transparency mean that the material is particularly suitable for applications where it is important both to be able to monitor processes and yet provide adequate protection for personnel.

| Property | Value | Test Standard |
|--|---------------------------------------|---------------|
| Density | 1.2 g/cm ³ | ISO 1183 |
| Water absorption | 8 mg | ISO 62 |
| Tensile strength | 60 N/mm ² | ISO 527 |
| Elongation at tear | 80 % | ISO 527 |
| Modulus of elasticity in tension | 2200 N/mm ² | ISO 527 |
| Impact resistance (without notch) | doesn't break | ISO 179 |
| Vicat softening temperature | 145 °C | ISO 306 |
| Coefficient of thermal expansion | 65 x 10 ⁻⁶ K ⁻¹ | DIN 52612 |
| Construction material class | B 2 | DIN 4102 |
| Refractive index | 1.585 n _D 20 | ISO 489 |
| Luminous transmission index clear / tinted | 86% / 51% | DIN 5036-T3 |
| Surface resistance | 10 ¹⁴ Ohm | DIN 53482 |

Materials used in all the following products:

PC

Polycarbonate 2mm

Panel dimensions approx. 3050x2050 mm

Thickness tolerance ± 5%

m = 2.40 kg/m²

| | |
|---|------------|
| clear, cut-off max. 3020x2020 mm | 0.0.479.61 |
| clear, 1 pce. panel dimensions. max. 3050x2050 mm | 0.0.477.69 |

Polycarbonate 4mm

Panel dimensions approx. 3050x2050 mm

Thickness tolerance ± 5%

m = 4.80 kg/m²

| | |
|---|------------|
| clear, cut-off max. 3020x2020 mm | 0.0.483.50 |
| clear, 1 pce. panel dimensions. max. 3050x2050 mm | 0.0.483.49 |

Polycarbonate 5mm

Panel dimensions approx. 3050x2050 mm

Thickness tolerance ± 5%

m = 6.00 kg/m²

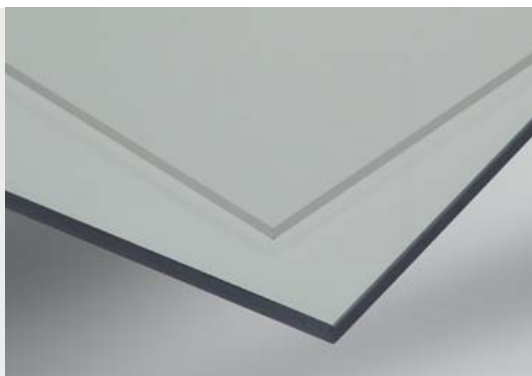
| | |
|--|------------|
| clear, cut-off max. 3020x2020 mm | 0.0.428.23 |
| clear, 1 pce. panel dimensions. max. 3050x2050 mm | 0.0.457.14 |
| tinted, cut-off max. 3020x2020 mm | 0.0.428.24 |
| tinted, 1 pce. panel dimensions. max. 3050x2050 mm | 0.0.457.15 |

Polycarbonate 8mm

Panel dimensions approx. 3050x2050 mm

Thickness tolerance $\pm 5\%$ $m = 9.60 \text{ kg/m}^2$

| | |
|--|------------|
| clear, cut-off max. 3020x2020 mm | 0.0.428.25 |
| clear, 1 pce. panel dimensions. max. 3050x2050 mm | 0.0.457.16 |
| tinted, cut-off max. 3020x2020 mm | 0.0.428.26 |
| tinted, 1 pce. panel dimensions. max. 3050x2050 mm | 0.0.457.17 |



PET-G

Transparent and free from distortion

- Best optical properties
- Impact-proof
- Resistant to chemicals

PET-G (glycol-modified polyethylene terephthalate) is an impact-resistant, clear plastic used for constructing machine casings, protective housings and partitions, and is suitable for both indoor and outdoor use.

This highly transparent material exhibits a far higher resistance to impact than acrylic glass and is also easier to work with. It displays better optical characteristics than polycarbonates and is more resistant to chemicals.

| Property | Value | Test standard |
|--|---------------------------------------|---------------|
| Density | 1.27 g/cm ³ | D 1505 |
| Tensile strength | 50 N/mm ² | DIN 53455 |
| Elongation at tear | 54 % | DIN 53455 |
| Modulus of elasticity in tension | 2200 N/mm ² | DIN 53455 |
| Impact resistance (without notch) | doesn't break | DIN 53453 |
| Vicat softening temperature | 82 °C | DIN 53460 |
| Coefficient of thermal expansion | 6.8 x10 ⁻⁵ K ⁻¹ | DIN 53752 |
| Construction material class | B 1 | DIN 4102 |
| Refractive index | 1.57 n _D 20 | DIN 53491 |
| Luminous transmission index clear / tinted | 88% | DIN 5036 |
| Surface resistance | ≥10 ¹⁶ Ohm | D 257 |

Materials used in all the following products:

PET

PET-G 4mm

Panel dimensions approx. 3050x2050 mm
 Thickness tolerance ± 4%
 m = 5.13 kg/m²

| | |
|---|------------|
| clear, cut-off max. 3020x2020 mm | 0.0.492.07 |
| clear, 1 pce. panel dimensions. max. 3050x2050 mm | 0.0.492.03 |

PET-G 5mm

Panel dimensions approx. 3050x2050 mm
 Thickness tolerance ± 4%
 m = 6.40 kg/m²

| | |
|---|------------|
| clear, cut-off max. 3020x2020 mm | 0.0.493.77 |
| clear, 1 pce. panel dimensions. max. 3050x2050 mm | 0.0.493.76 |

PET-G 6mm

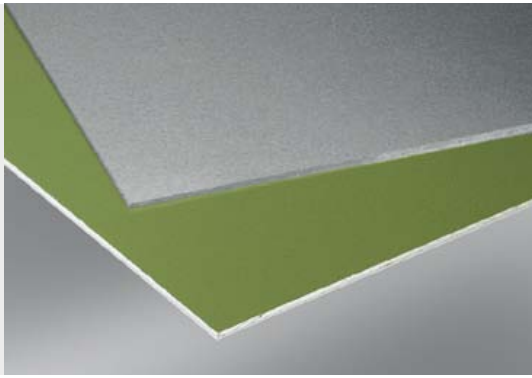
Panel dimensions approx. 3050x2050 mm
 Thickness tolerance ± 4%
 m = 7.70 kg/m²

| | |
|---|------------|
| clear, cut-off max. 3020x2020 mm | 0.0.492.81 |
| clear, 1 pce. panel dimensions. max. 3050x2050 mm | 0.0.492.80 |

PET-G 7mm

Panel dimensions approx. 3050x2050 mm
 Thickness tolerance ± 4%
 m = 8.98 kg/m²

| | |
|---|------------|
| clear, cut-off max. 3020x2020 mm | 0.0.492.08 |
| clear, 1 pce. panel dimensions. max. 3050x2050 mm | 0.0.492.04 |



Sheet Material Al

- Stable and durable
- Available in two surface finishes

Sheet Material Al is suitable for machine casings of all types.

| Property | Value |
|-----------------------|--------------------------|
| Density | 2.7 g/cm ³ |
| Modulus of elasticity | 70,000 N/mm ² |
| Tensile strength | 120 N/mm ² |
| Ductile yield A5 | 5 % |
| Anodized natural | E6/EV1 |
| Min. layer thickness | 10 µm |
| Layer hardness | 250 - 350HV |

Sheet Material Al 2mm

AlMg1

Panel dimensions approx. 3000x1500 mm

m = 5.40 kg/m²

| | |
|---|------------|
| cold rolled (not degreased), cut-off max. 2970x1470 mm | 0.0.428.27 |
| cold rolled (not degreased), 1 pce. panel dimensions. max. 3000x1500 mm | 0.0.457.09 |
| natural anodized, cut-off max. 2970x1470 mm | 0.0.473.08 |
| natural anodized, 1 pce. panel dimensions. max. 3000x1500 mm | 0.0.473.09 |

10



Compound Material Al

- Lightweight and insulating

Compound Material Al consists of two anodized aluminium outer layers which are permanently bonded together by a PE core. It is ideal for lightweight doors and panelling.

| Property | Value |
|---|-------------------------------------|
| Tensile strength R_m | > 130 N/mm ² |
| 0.2 limit $R_{p0.2}$ | > 90 N/mm ² |
| Ductile yield | > 8 % |
| Modulus of elasticity E | 70,000 N/mm ² |
| Flexural strength | 53 N/mm ² |
| Temperature resistance | - 50°C to + 80°C |
| Coefficient of thermal expansion | 23x10 ⁻⁶ K ⁻¹ |
| Construction material class in accordance with DIN 4102 | B2 |

Compound Material Al 4mm

Al-PE compound
 Panel dimensions approx. 3000x1500 mm
 $m = 5.80 \text{ kg/m}^2$

| | |
|--|------------|
| natural anodized, cut-off max. 2960x1470 mm | 0.0.026.73 |
| natural anodized, 1 pce. panel dimensions. max. 3000x1500 mm | 0.0.457.21 |

**Compound Material St**

- With white plastic coating
- With easy-clean surface that can be written on
- Suitable for use with magnets

Besides being magnetic, the surface of the Compound Material can also be directly written on.

Compound Material St 2 mm comprises 5 layers and is suitable for use with magnets and whiteboard markers.

You can also use the Compound Material as a base for the magnetic Notice Holders or for "pinning up" notices with magnets.

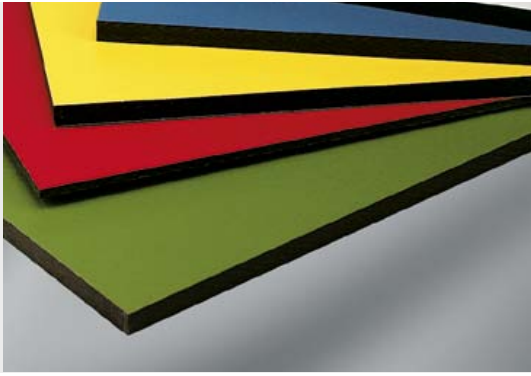
Available as a panel or a cut-off in the dimensions of your choice.

| Property | Value |
|-------------------------|--------------------------|
| Tensile strength R_m | $> 800 \text{ N/mm}^2$ |
| Ductile yield | $> 30 \%$ |
| Modulus of elasticity E | $400,000 \text{ N/mm}^2$ |
| Temperature resistance | 100°C |

Compound Material St 2 mm

St-PE compound
 $m = 6.87 \text{ kg/m}^2$

| | |
|--|------------|
| white similar to RA L 9016, cut-off max. 3020x1190 mm | 0.0.636.04 |
| white similar to RA L 9016, 1 pce. panel dimensions. max. 3050x1220 mm | 0.0.633.97 |



Plastics

- For surfaces and panelling that have to take a lot of punishment
- Wear resistant and resistant to impacts
- Antistatic surface
- Available in several colours

Plastic is a thermosetting material which is permanently laminated at high pressure and temperature. This gives it exceptional abrasion and impact resistance, making it suitable for panelling, table surfaces and partitions subject to high stresses.

It has antistatic.

Thanks to their hygienic melamine resin surface, Plastic panels have exceptional mechanical properties and high temperature resistance and are also particularly resistant to a large number of chemicals. Consequently, they can be used where substances such as

- laboratory and industrial chemicals
- solvents
- disinfectants
- colouring agents
- bleaching agents
- industrial oils and emulsions

act on the surface.

Some chemicals may, however, corrode the surface. This depends on the

- concentration
- exposure time
- temperature

of the agents used.

Changes to the dimensions of Plastic panels due to the absorption of moisture and thermal expansion should be taken into account when installing them in frame structures. These panels may warp if exposed to moisture on one side only.

Note:

RAL numbers of colours apply to varnishes.

Due to the different manufacturing processes, the brilliance and colouring of laminated Plastic panels can vary greatly.

Consequently, if there is any doubt a comparison should always be made with original samples provided by your item sales partner.

| Property | Value | Test standard |
|----------------------------------|--------------------------------------|---------------|
| Density | 1.4 g/cm ³ | |
| Wearing resistance | 450 min ⁻¹ | EN 438 T2 |
| Scratch resistance | 3.0 N | EN 438 |
| Flexural strength | 110 N/mm ² | EN 438 T2 |
| Modulus of elasticity | 12,000 N/mm ² | EN 438 T2 |
| Tensile strength | 80 N/mm ² | EN 438 T2 |
| Coefficient of thermal expansion | 20 x10 ⁻⁶ K ⁻¹ | DIN 52612 |
| Construction material class | B 2 | DIN 4102 |
| Surface resistance | <10 ¹¹ Ohm | DIN 53482 |

The following applies to all the products below:

Resin-bonded cellulose laminate

similar to RAL colour code

Thickness tolerance $\pm 8\%$

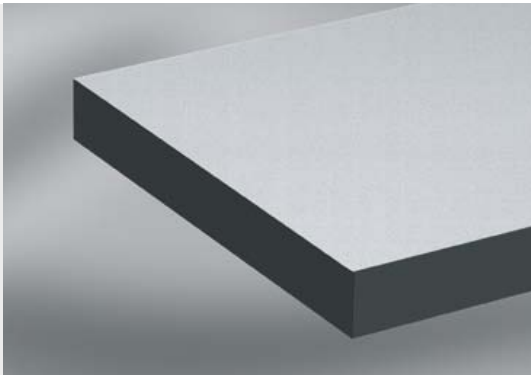
Panel dimensions approx. 2800x1850 mm

Plastic 4mmm = 5.72 kg/m²

| | |
|---|------------|
| white similar to RA L 9016, cut-off max. 2770x1820 mm | 0.0.473.04 |
| white similar to RA L 9016, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.473.05 |
| green, similar to RAL 6000, cut-off max. 2770x1820 mm | 0.0.619.16 |
| green, similar to RAL 6000, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.619.17 |
| red, similar to RAL 3000, cut-off max. 2770x1820 mm | 0.0.428.43 |
| red, similar to RAL 3000, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.457.33 |
| yellow, similar to RAL 1034, cut-off max. 2770x1820 mm | 0.0.428.44 |
| yellow, similar to RAL 1034, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.457.28 |
| blue, similar to RAL 5024, cut-off max. 2770x1820 mm | 0.0.428.45 |
| blue, similar to RAL 5024, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.457.27 |
| grey, similar to RAL 7035, cut-off max. 2770x1820 mm | 0.0.428.46 |
| grey, similar to RAL 7030, cut-off max. 2770x1820 mm | 0.0.428.47 |
| grey, similar to RAL 7035, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.457.29 |
| grey, similar to RAL 7030, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.457.30 |
| black, similar to RAL 9017, cut-off max. 2770x1820 mm | 0.0.474.37 |
| black, similar to RAL 9017, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.473.12 |

Plastic 10mmm = 14.60 kg/m²

| | |
|---|------------|
| white similar to RA L 9016, cut-off max. 2770x1820 mm | 0.0.473.06 |
| white similar to RA L 9016, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.473.07 |
| green, similar to RAL 6000, cut-off max. 2770x1820 mm | 0.0.619.14 |
| green, similar to RAL 6000, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.619.15 |
| red, similar to RAL 3000, cut-off max. 2770x1820 mm | 0.0.428.89 |
| red, similar to RAL 3000, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.457.26 |
| yellow, similar to RAL 1034, cut-off max. 2770x1820 mm | 0.0.428.90 |
| yellow, similar to RAL 1034, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.457.23 |
| blue, similar to RAL 5024, cut-off max. 2770x1820 mm | 0.0.428.91 |
| blue, similar to RAL 5024, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.457.22 |
| grey, similar to RAL 7035, cut-off max. 2770x1820 mm | 0.0.428.92 |
| grey, similar to RAL 7030, cut-off max. 2770x1820 mm | 0.0.428.93 |
| grey, similar to RAL 7035, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.457.25 |
| grey, similar to RAL 7030, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.457.24 |
| black, similar to RAL 9017, cut-off max. 2770x1820 mm | 0.0.474.36 |
| black, similar to RAL 9017, 1 pce. panel dimensions. max. 2800x1850 mm | 0.0.473.16 |



Plastic ESD

For the protection of electronic components

- For maximum conductivity requirements
- Meets EPA requirements



The Plastic ESD panel is specifically designed for use in EPA workplaces where the handling of electronic components makes special safety precautions necessary (EPA = Electrostatic Protected Area).

The low discharge resistance ($7.5 \times 10^5 \Omega < R < 10^9 \Omega$) on the surface of the panel and in the core of the material allows it to be used as a table top without need for an additional conductive edge strip, or to be used in workpiece carriers with milling or drilled holes whose cut edges have the same discharge properties as the surface.

It has the same resistance to mechanical, thermal and chemical loading as the standard antistatic design. The presence of additives to facilitate electrostatic discharge can result in slight deviations in colour in the surface layer and core material.

| Property | Value | Test Standard |
|----------------------------------|--|---------------|
| Density | 1.4 g/cm ³ | |
| Wearing resistance | 450 min ⁻¹ | EN 438 T2 |
| Scratch resistance | 3.0 N | EN 438 |
| Flexural strength | 110 N/mm ² | EN 438 T2 |
| Modulus of elasticity | 12,000 N/mm ² | EN 438 T2 |
| Tensile strength | 80 N/mm ² | EN 438 T2 |
| Coefficient of thermal expansion | 20 x 10 ⁻⁶ K ⁻¹ | DIN 52612 |
| Construction material class | B 2 | DIN 4102 |
| Surface resistance | $7.5 \times 10^5 \Omega < R < 10^9 \Omega$ | DIN 53482 |

Plastic 4mm, ESD



Resin-bonded cellulose laminate
 Panel dimensions approx. 2440x1220 mm
 m = 5.70 kg/m²

| | |
|---|------------|
| grey, similar to RAL 7035, cut-off max. 2410x1190 mm | 0.0.614.85 |
| grey, similar to RAL 7035, 1 pce. panel dimensions. max. 2440x1220 mm | 0.0.614.86 |

Plastic 10mm, ESD



Resin-bonded cellulose laminate
 Panel dimensions approx. 2440x1220 mm
 m = 14.60 kg/m²

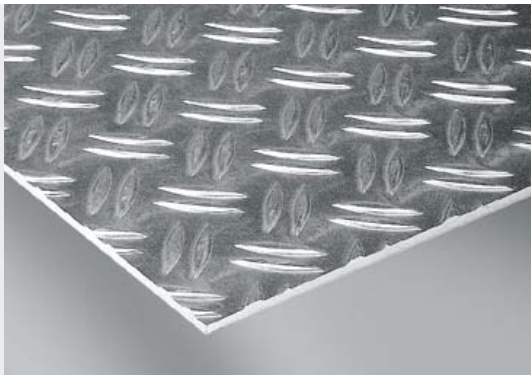
| | |
|---|------------|
| grey, similar to RAL 7035, cut-off max. 2410x1190 mm | 0.0.614.87 |
| grey, similar to RAL 7035, 1 pce. panel dimensions. max. 2440x1220 mm | 0.0.614.88 |

Plastic 16mm, ESD



Resin-bonded cellulose laminate
 Panel dimensions approx. 2440x1220 mm
 m = 24.25 kg/m²

| | |
|---|------------|
| grey, similar to RAL 7035, cut-off max. 2410x1190 mm | 0.0.487.65 |
| grey, similar to RAL 7035, 1 pce. panel dimensions. max. 2440x1220 mm | 0.0.487.64 |



Chequer Sheet

- Stable and non-slip

Aluminium chequer sheet is used for walk-on surfaces or steps.

| Property | Value |
|-----------------------|--------------------------|
| Density | 2.7 g/cm ³ |
| Modulus of elasticity | 70,000 N/mm ² |
| Tensile strength | 200 N/mm ² |
| Ductile yield A5 | 5% |

Chequer Sheet Al 5mm

AlMg3

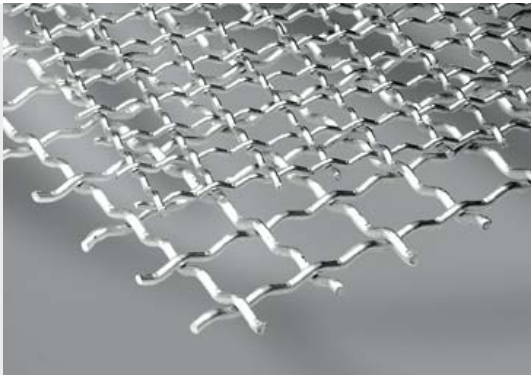
"Duett" chequering DIN EN 1386

Sheet Thickness 3.5 mm

Panel dimensions approx. 3000x1500mm

m = 9.90 kg/m²

| | |
|---|------------|
| cold rolled (not degreased), cut-off max. 2970x1470 mm | 0.0.428.53 |
| cold rolled (not degreased), 1 pce. panel dimensions. max. 3000x1500 mm | 0.0.457.18 |



Corrugated Mesh Al

- For lightweight guards and enclosures
- Particularly easy to machine

Corrugated Meshes are suitable for guards, enclosures and partitions, in particular when combined with Clamp Profiles. The use of anodized aluminium wires enables them to be used both indoors and outdoors on a permanent basis.

Note on cutting Corrugated Mesh Al to size:
Because of the way the material behaves when cut, the cut-off tolerances are in DIN ISO 2768 tolerance class c.

| Property | Value |
|-----------------------|--------------------------|
| Density | 2.7 g/cm ³ |
| Modulus of elasticity | 70,000 N/mm ² |
| Tensile strength | 120 N/mm ² |
| Ductile yield A5 | 5 % |
| Anodized natural | E6/EV1 |
| Min. layer thickness | 10 µm |
| Layer hardness | 250 - 350HV |

Corrugated Mesh Al 3mm 20x20

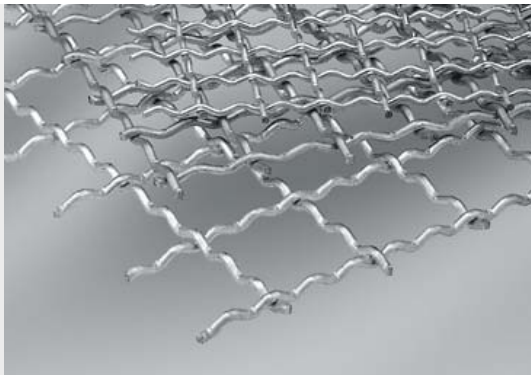
Al, anodized
Panel dimensions approx. 3000x1810 mm
Minimum cut-off width 150 mm
Mesh: 20 mm
Wire thickness: 3 mm
m = 1.80 kg/m²

| | |
|---|------------|
| natural anodized, cut-off max. 2970x1780 mm | 0.0.196.66 |
| natural anodized, 1 pce. max. 3000x1810 mm | 0.0.436.93 |

Corrugated Mesh Al 4mm 30x30

Al, anodized
Panel dimensions approx. 3000x1810 mm
Minimum cut-off width 150 mm
Mesh: 30 mm
Wire thickness: 4 mm
m = 2.10 kg/m²

| | |
|---|------------|
| natural anodized, cut-off max. 2970x1780 mm | 0.0.265.13 |
| natural anodized, 1 pce. max. 3000x1810 mm | 0.0.436.94 |



Corrugated Mesh St

- For high-strength fixtures
- Available in three mesh sizes

Corrugated Meshes St are ideal for safety equipment which is subject to high stresses because of the very rigid steel wire they employ. They are fixed in special Clamp Profiles. Corrugated Meshes St are made from electrogalvanized wires.

Note on cutting Corrugated Mesh St to size:
Because of the way the material behaves when cut, the cut-off tolerances are in DIN ISO 2768 tolerance class c.

| Property | Value |
|-----------------------|---------------------------|
| Density | 7.85 g/cm ³ |
| Modulus of elasticity | 210,000 N/mm ² |
| Tensile strength | 350 N/mm ² |
| Galvanizing | DIN 50960 - Fe/Zn 12A |

Materials used in all the following products:

St

Corrugated Mesh St 3mm 20x20

Panel dimensions approx. 3000x1810 mm
Minimum cut-off width 150 mm
Mesh: 20 mm
Wire thickness: 3 mm
m = 5.00 kg/m²

| | |
|---|------------|
| bright zinc-plated, cut-off max. 2970x1780 mm | 0.0.428.32 |
| bright zinc-plated, 1 pce. max. 3000x1810 mm | 0.0.457.36 |

Corrugated Mesh St 4mm 30x30

Panel dimensions approx. 3000x1810 mm
Minimum cut-off width 150 mm
Mesh: 30 mm
Wire thickness: 4 mm
m = 6.20 kg/m²

| | |
|---|------------|
| bright zinc-plated, cut-off max. 2970x1780 mm | 0.0.428.34 |
| bright zinc-plated, 1 pce. max. 3000x1810 mm | 0.0.457.37 |

Corrugated Mesh St 4mm 40x40

Panel dimensions approx. 3000x1810 mm
Minimum cut-off width 150 mm
Mesh: 40 mm
Wire thickness: 4 mm
m = 4.50 kg/m²

| | |
|---|------------|
| bright zinc-plated, cut-off max. 2970x1780 mm | 0.0.428.36 |
| bright zinc-plated, 1 pce. max. 3000x1810 mm | 0.0.457.38 |



Dual-Rod Mesh

- Stable even without a frame
- Two mesh widths available

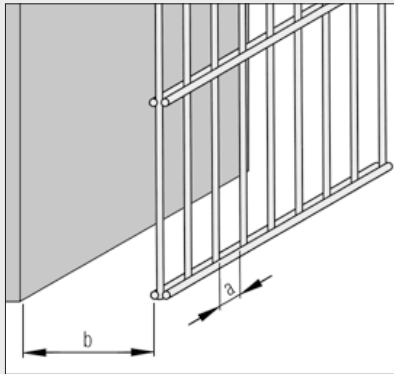
Inherently stable panel element for constructing free-standing protective fence structures. Available in two different mesh widths (25 and 50 mm).

The Dual-Rod Meshes are hot-dip galvanized to protect against corrosion. They can also be painted to suit customers' individual needs.

Black Dual-Rod Meshes are supplied powder coated from the factory.

| Property | Value |
|-----------------------|---|
| Density | 7.85 g/cm ³ |
| Modulus of elasticity | 210,000 N/mm ² |
| Tensile strength | 350 N/mm ² |
| Hot-dip galvanizing | Min. layer thickness 70 µm |
| Powder coating | Black RAL9005 Min. layer thickness 70 µm |

The narrow openings of the mesh prevent people from reaching through (as required by EN 294).



| Property | Value |
|--------------------------------|------------------|
| Mesh width [mm] | 25 50 |
| Opening dimension a [mm] | 19 44 |
| Distance to danger zone b [mm] | > 120 > 850 |

Dual-Rod Mesh Hanger 213

10

Materials used in all the following products:

St

Dual-Rod Mesh 25x200, 1830x958

Wire diameter: 6/8 mm
 Mesh width: 25x200 mm
 Height: 1830 mm
 Width: 958 mm
 m = 20.5 kg

bright zinc-plated, 1 pce.

0.0.476.47

Dual-Rod Mesh 25x200, 1830x958

Wire diameter: 6/8 mm
 Mesh width: 25x200 mm
 Height: 1830 mm
 Width: 958 mm
 m = 22.0 kg

black, 1 pce.

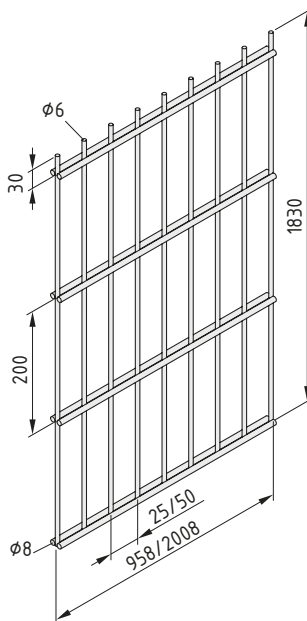
0.0.446.08

Dual-Rod Mesh 25x200, 1830x2008

Wire diameter: 6/8 mm
 Mesh width: 25x200 mm
 Height: 1830 mm
 Width: 2008 mm
 m = 42.3 kg

bright zinc-plated, 1 pce.

0.0.476.46



Dual-Rod Mesh 25x200, 1830x2008

Wire diameter: 6/8 mm
 Mesh width: 25x200 mm
 Height: 1830 mm
 Width: 2008 mm
 m = 45.0 kg

black, 1 pce. 0.0.446.07

Dual-Rod Mesh 50x200, 1830x958

Wire diameter: 6/8 mm
 Mesh width: 50x200 mm
 Height: 1830 mm
 Width: 958 mm
 m = 13.8 kg

bright zinc-plated, 1 pce. 0.0.476.49

Dual-Rod Mesh 50x200, 1830x958

Wire diameter: 6/8 mm
 Mesh width: 50x200 mm
 Height: 1830 mm
 Width: 958 mm
 m = 14.5 kg

black, 1 pce. 0.0.446.06

Dual-Rod Mesh 50x200, 1830x2008

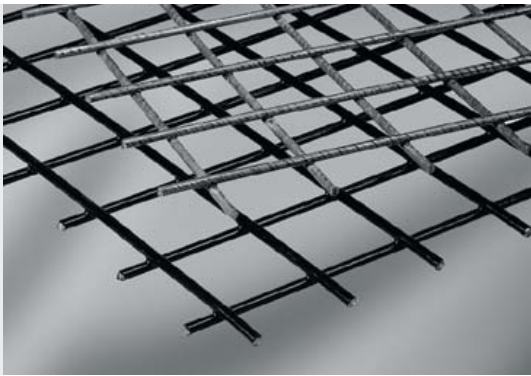
Wire diameter: 6/8 mm
 Mesh width: 50x200 mm
 Height: 1830 mm
 Width: 2008 mm
 m = 28.6 kg

bright zinc-plated, 1 pce. 0.0.476.48

Dual-Rod Mesh 50x200, 1830x2008

Wire diameter: 6/8 mm
 Mesh width: 50x200 mm
 Height: 1830 mm
 Width: 2008 mm
 m = 30.0 kg

black, 1 pce. 0.0.446.05



Steel Mesh

- Stable and strong
- Light objects can be hung on it

Due to the high inherent stability of the Steel Mesh (straight wires, welded), it is also highly suitable for direct use in the profile groove.

| Property | Value |
|-----------------------|--|
| Density | 7.85 g/cm ³ |
| Modulus of elasticity | 210,000 N/mm ² |
| Tensile strength | 350 N/mm ² |
| Galvanizing | 60 g/m ² |
| Powder coating | Black RAL 9005, min. layer thickness 70 µm |

Steel Mesh 3.8mm 40x40

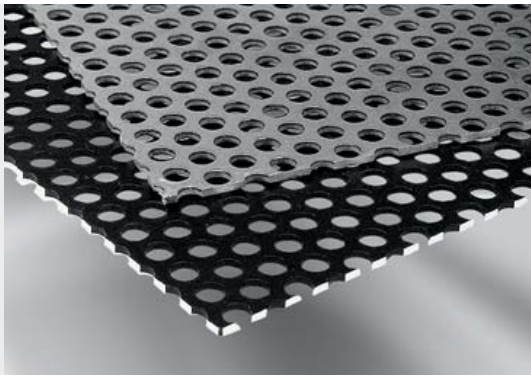
Steel wire (straight wires)
 Welded, electrogalvanized
 Approx. 2500x1000 mm
 Mesh: 40 mm Wire thickness: 3.8 mm
 m = 5.10 kg/m²

| | |
|--|------------|
| bright zinc-plated, cut-off max. 2470x970 mm | 0.0.428.38 |
| bright zinc-plated, 1 pce. max. 2000x1000 mm | 0.0.457.20 |

Steel Mesh 3.8mm 40x40

Steel wire (straight wires)
 Welded, hot-dip galvanized and powder coated
 Approx. 2000x1000 mm
 Mesh: 40 mm Wire thickness: 3.8 mm
 m = 5.30 kg/m²

| | |
|---------------------------------|------------|
| black, cut-off max. 1970x970 mm | 0.0.428.39 |
| black, 1 pce. max. 2000x1000 mm | 0.0.457.19 |



Perforated Sheet

- Stylish and air-permeable
- For use as screening or ventilation openings

Aluminium Perforated Sheet has a wide range of applications. It can be used to provide screening, for floors and ceilings that permit the passage of air or dust, for storage surfaces or for decorative wall panelling. The powder-coated version is weather-proof.

| Property | Value |
|-----------------------|---|
| Density | 2.7 g/cm ³ |
| Modulus of elasticity | 70,000 N/mm ² |
| Tensile strength | 200 N/mm ² |
| Galvanizing | 60 g/m ² |
| Powder coating | Black RAL9005 Min. layer thickness 70 µm |

Perforated Sheet Al 3mm

AlMg3

Cold rolled (not degreased) or coated

Hole diameter = 10 mm in offset rows

DIN 24041; residual area approx. 60%

Panel dimensions approx. 3000x1500 mm

m = 4.80 kg/m²

| | |
|---|------------|
| cold rolled (not degreased), cut-off max. 2970x1470 mm | 0.0.428.29 |
| cold rolled (not degreased), 1 pce. panel dimensions. max. 3000x1500 mm | 0.0.457.12 |
| black, cut-off max. 2970x1470 mm | 0.0.428.30 |
| black, 1 pce. panel dimensions. max. 3000x1500 mm | 0.0.457.13 |

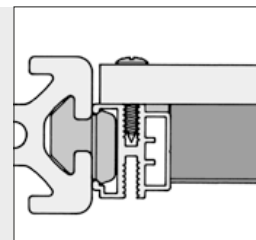
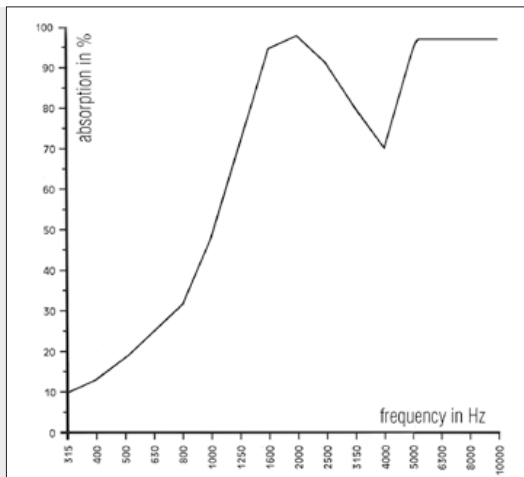


Sound-Insulating Material

Create a peaceful environment in offices and production halls

- Absorbs noise in medium and high frequencies
- Suitable as a panel element in hoods and enclosures
- For functional partitions in open-plan offices

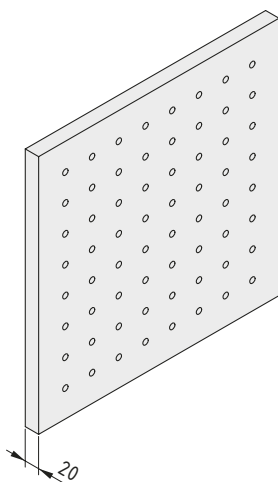
Sound-Insulating Material for reducing the effect of sound emission to the environment can be used for both complete encapsulation and individual partitions. It is self-adhesive on one side (rubber-based adhesive).



The Sound-Insulating Material is glued to a panel element. The panel element should be fastened in the profile frame in such a way that as little vibration or sound is transmitted as possible.

The sound-insulating effect depends on the excitation frequency.

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Sound-Insulating Material 20mm

PUR-ester special foam
 Coated with PVC film perforated, easy to wash down,
 Sound absorption as per DIN 52215-63
 Temperature resistance: -40°C to +100°C
 Thermal conductivity: 0.033 W/mK, DIN 52612
 Fire characteristics: self-extinguishing to FMVSS 302, DIN 75200
 Panel dimensions 480x480 mm
 m = 253.0 g

anthracite, 1 pce.

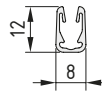
0.0.440.75



Edge Profile S3 Al

- Attractive finish
- Covering for sharp cut edges

Edge Profile as edging for 3 mm thick panel elements whose cut edges require covering, e.g. Perforated Sheet Al etc.
The Edge Profile can be cut at a 90° angle or with a mitre cut.



Edge Profile S3 Al

Al, anodized

| A [cm ²] | m [g/m] |
|---------------------------------|---------|
| 0.33 | 89 |
| natural, 1 pce., length 2000 mm | |
| black, 1 pce., length 2000 mm | |